WINCHESTER®
RIFLES AND SHOTGUNS

IMPORTANT SUPPLEMENTAL INSTRUCTIONS FOR WINCHESTER®

MODEL 1895 TAKEDOWN

LEVER-ACTION RIFLE

These are special instructions for the Winchester® Model 1895™ Takedown Rifle only. These instructions must be used in conjunction with the instructions in the complete Model 1895 owner's manual. If your complete owner's manual is missing, contact us immediately for a free copy or download one online at: www.winchesterguns.com.

Winchester Rifles and Shotguns
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Morgan, UT 84050-9333
(800) 945-5237
winchesterguns.com

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New gun owner's record.

Use the space below to record information about your new Winchester firearm.

Serial Number _____

Caliber _____

Grade _____

Purchase Price _____

Purchased From _____

Date of Purchase _____

NEU0703.75/06404

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RIFLES AND SHOTGUNS

SPECIAL WARNINGS FOR THE MODEL 1895 TAKEDOWN

WARNING: YOU MUST READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS IN THE COMPLETE MODEL 1895 OWNER'S MANUAL (SUPPLIED WITH YOUR GUN) AND THOSE FOUND IN THIS SUPPLEMENT BEFORE USING YOUR NEW RIFLE. FAILURE TO FOLLOW THESE INSTRUCTIONS, OR FAILURE TO FOLLOW ANY SAFETY WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS, OR CAUSE DAMAGE TO YOUR GUN.

If your complete owner's manual is missing, contact us immediately for a free copy or download one on-line at: www.winchesterguns.com.

As a gun owner you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death. There is no excuse for careless or abusive handling of any firearm. At all times handle your rifle and any other firearm with intense respect for its power and potential danger.

PLEASE READ AND UNDERSTAND ALL OF THE CAUTIONS, PROPER HANDLING PROCEDURES AND INSTRUCTIONS OUTLINED IN YOUR OWNER'S MANUAL AND THIS SUPPLEMENT BEFORE USING YOUR NEW FIREARM.

THE BARREL/FOREARM PORTION OF YOUR RIFLE IS DESIGNED AND MADE FOR ONLY THE RECEIVER IT WAS SHIPPED WITH. BARRELS AND RECEIVERS ARE NOT INTERCHANGEABLE. NEVER ATTEMPT TO USE THE BARREL/FOREARM FROM ONE MODEL 1895 TAKEDOWN ON ANOTHER RIFLE.

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD

AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

General Description

Your new Model 1895 has unique features found only on the Takedown model. The primary difference is the addition of a mechanism that allows you to separate the barrel/forearm half of the rifle from the receiver half of the rifle. The takedown design utilizes an interrupted thread system on the barrel extension and receiver, and a barrel lock on the forearm which allows you to disengage the barrel/forearm from the receiver.

ALL OTHER GENERAL INSTRUCTIONS AND WARNINGS ARE THE SAME AS FOUND IN THE COMPLETE MODEL 1895 OWNER'S MANUAL. IF YOUR OWNER'S MANUAL IS MISSING PLEASE CONTACT US IMMEDIATELY FOR A FREE COPY BEFORE ATTEMPTING TO USE YOUR NEW RIFLE. REFER TO YOUR MODEL 1895 OWNER'S MANUAL FOR DETAILS ON THE "SAFETY" AND OTHER FEATURES FOUND ON YOUR NEW MODEL 1895.

Terminology and Descriptions

Descriptions in this owner's manual generally refer to the gun in the horizontal, normal firing position. For example, the muzzle is forward or front; the buttstock is rearward or rear; the trigger is downward or underneath; the sight is upward or on top. Throughout this owner's manual the "action" refers to the mechanism of this rifle which loads and secures the cartridge in the chamber.

For terminology related to the takedown feature of this rifle see Figures 1A, 1B and 1C. The takedown system utilizes a threaded barrel extension with

FIGURE 1A

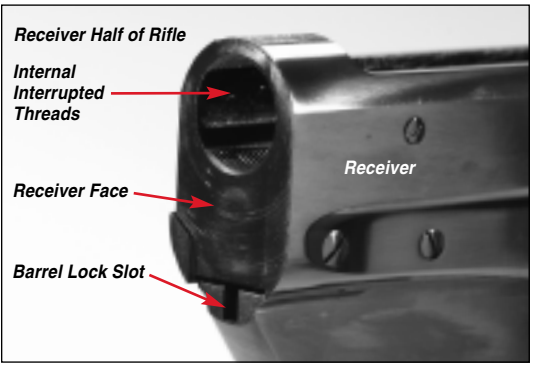


FIGURE 1B

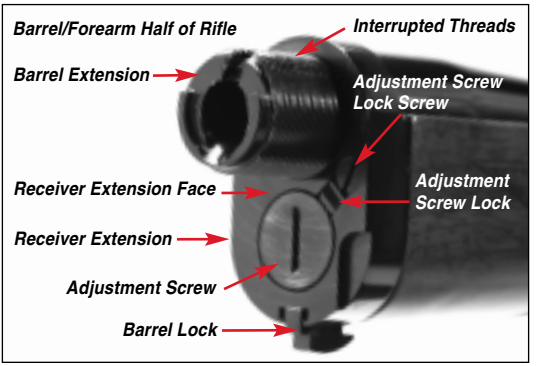
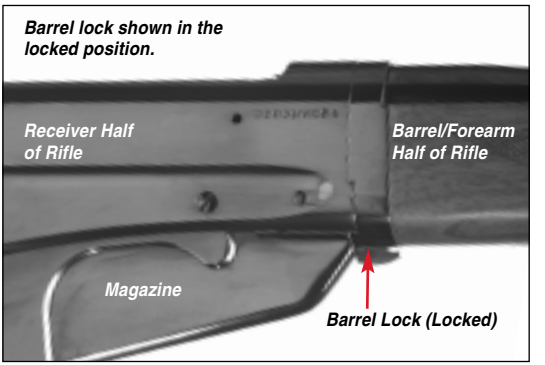


FIGURE 1C



interrupted threads, which allows the barrel/forearm to attach to the receiver with a 90° turn. The barrel/forearm is locked in place in the receiver with a barrel lock located on the bottom of the forearm.

TAKEDOWN PROCEDURE

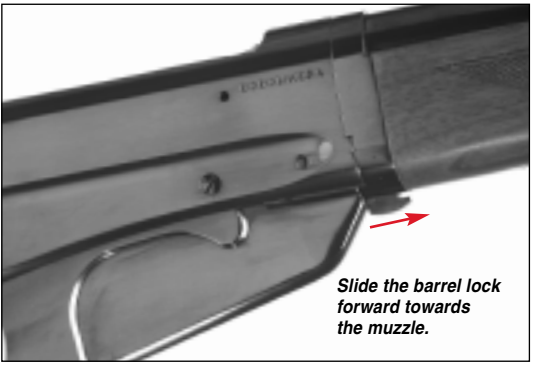
When your rifle is fully assembled use this procedure to take it down into its two parts.

COMPLETELY UNLOAD YOUR RIFLE BY REMOVING ALL CARTRIDGES FROM THE MAGAZINE, CHAMBER AND FEED AREAS AS EXPLAINED IN YOUR MODEL 1895 OWNER'S MANUAL. MAKE SURE YOUR RIFLE IS POINTED IN A SAFE DIRECTION.

PLACE THE "SAFETY" IN THE "ON SAFE" POSITION. PLACE YOUR RIFLE OVER A PADDED SURFACE SUCH AS A TABLE TO PREVENT DAMAGE SHOULD THE RIFLE BE DROPPED DURING DISASSEMBLY.

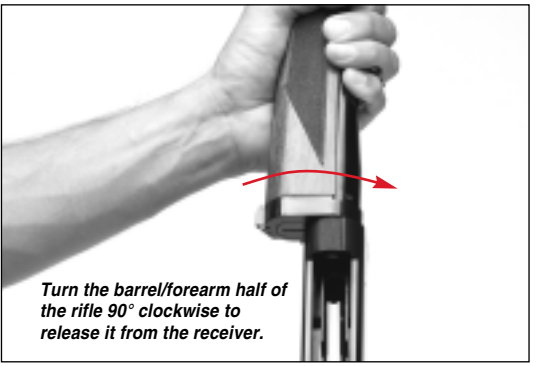
1. Open the bolt completely by working the finger lever downward and fully forward as explained in your Model 1895 owner's manual. The barrel/forearm will not separate from the receiver unless the action is opened. Failure to do this can damage bolt components if you attempt to remove the barrel/forearm by force with the bolt closed.
2. Slide the barrel lock forward towards the muzzle of the rifle (Figure 2).
3. Grasp the receiver of the rifle with one hand and hold the forearm with the other hand.
4. With the rifle oriented with you looking from the receiver toward the barrel/forearm, turn the barrel/forearm assembly clockwise 90° (Figure 3). This unlocks the barrel threads from the matching threads in the receiver.
5. Pull the barrel/forearm forward, removing the threaded barrel extension from the receiver (Figure 4).

FIGURE 2



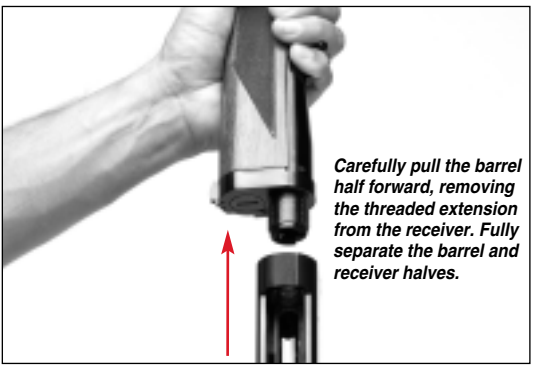
Slide the barrel lock forward towards the muzzle.

FIGURE 3



Turn the barrel/forearm half of the rifle 90° clockwise to release it from the receiver.

FIGURE 4



Carefully pull the barrel half forward, removing the threaded extension from the receiver. Fully separate the barrel and receiver halves.

WARNING: IF THE BARREL/FOREARM WILL NOT TURN WITH RESPECT TO THE RECEIVER, DO NOT APPLY EXTRA FORCE UNTIL YOU OPEN THE ACTION AND CHECK TO MAKE SURE THE BARREL LOCK HAS BEEN SLID FORWARD SUFFICIENTLY. APPLYING UNDUE FORCE WITH THE ACTION CLOSED OR THE BARREL LOCK ENGAGED COULD DAMAGE THE RIFLE.

6. The barrel/forearm is now removed from the receiver and you are holding the two halves of your rifle. Your rifle is now fully taken down (Figure 5).
7. To case or store your rifle in two halves, close the bolt by working the finger lever rearward then upward.

YOU MUST AVOID INADVERTENTLY ATTEMPTING TO TAKE DOWN THE RIFLE WITH THE ACTION CLOSED. THIS CAN CAUSE DAMAGE TO THE BOLT OR OTHER COMPONENTS.

Assembly Procedure

If your rifle is taken down into its two component parts follow these instructions for assembly and for preparing your rifle for use.

MAKE SURE YOUR RIFLE IS COMPLETELY UNLOADED. ASSURE THAT ALL CARTRIDGES ARE REMOVED FROM THE MAGAZINE, CHAMBER AND FEED AREAS AS EXPLAINED IN YOUR MODEL 1895 OWNER'S MANUAL. MAKE SURE YOUR RIFLE'S MUZZLE IS POINTED IN A SAFE DIRECTION. PLACE THE SAFETY IN THE "ON SAFE" POSITION.

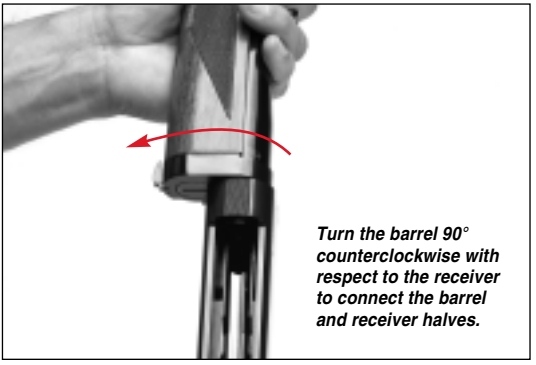
1. Open the action completely by lowering the finger lever and positioning it fully forward as explained in your Model 1895 owner's manual.
2. Make sure the barrel lock is slid all the way toward the muzzle.

FIGURE 5

3. Hold the receiver half of the rifle in one hand and the barrel/forearm half in the other.
4. Position the receiver half in normal shooting position (top of the receiver upward) and position the barrel/forearm rotated until the bottom of the forearm is on the left side, at approximately 90°.
5. Carefully insert the threaded barrel extension fully into the receiver until the faces on the receiver half and the barrel/forearm half are lightly touching. At this point the barrel extension is fully inserted. The interrupted threads on both the barrel extension and in the receiver allow you to attach the barrel/forearm to the receiver.
6. With the barrel extension inserted, turn the barrel/forearm counterclockwise 90° to tighten the connection (Figure 6). Very little force should be required to turn the barrel/forearm assembly into its proper position.

WARNING: IF THE BARREL/FOREARM WILL NOT TURN WITH RESPECT TO THE RECEIVER DO NOT APPLY EXTRA FORCE. CHECK TO MAKE SURE THE ACTION IS COMPLETELY OPEN AND THE BARREL LOCK IS SLID FULLY FORWARD. APPLYING FORCE WITH THE BOLT CLOSED COULD DAMAGE THE ACTION.

FIGURE 6



Turn the barrel 90° counterclockwise with respect to the receiver to connect the barrel and receiver halves.

If it still will not turn, check to make sure there is no foreign matter (dirt, grit, etc.) between the surfaces of the receiver and barrel/forearm halves. If there is, wipe clean and lightly oil the faces and try again.

7. With the two halves properly in place, slide the barrel lock fully to the rear of the rifle.
8. Be sure the barrel lock is fully rearward (Figure 7). Your rifle is now fully reassembled.

BARREL TAKE-UP ADJUSTMENT

The barrel take-up adjustment feature is designed to maintain a tight barrel-to-receiver fit and accommodate wear. If, after extensive shooting and repeated removal and installation of the barrel/forearm, you detect some play in this connection, you can adjust the fit by following the procedure below.

1. Remove the barrel/forearm assembly as explained on page 4 and set the receiver half aside.
2. Locate the adjustment screw lock screw on the barrel/forearm half of the rifle (Figure 8). Using a standard screwdriver, turn the screw counterclockwise to loosen it until it clears the adjusting screw lock.

FIGURE 7

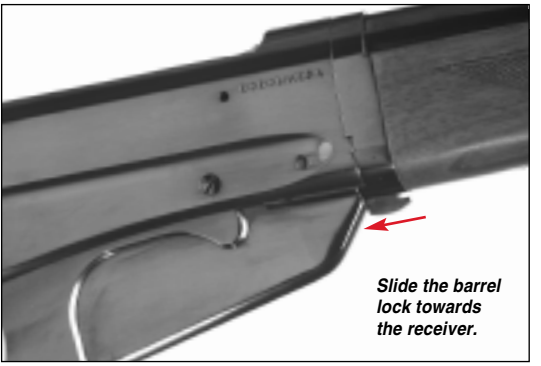
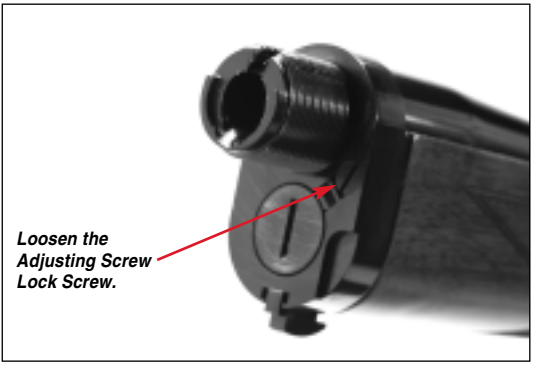
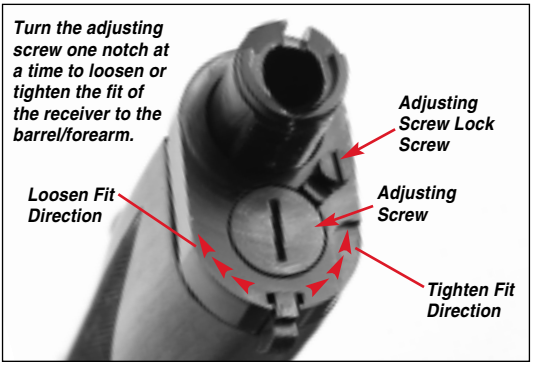


FIGURE 8



3. With your finger or the edge of a screwdriver, slide the adjusting screw lock in the slot away from the adjusting screw until it disengages its notches from the notches on the adjusting screw.
4. Adjust the fit of the receiver and barrel/forearm by turning the adjusting screw underneath the barrel with a standard screwdriver (Figure 9). To tighten the fit, turn the adjusting screw counterclockwise. To loosen the fit, turn the adjusting screw clockwise. Turn the adjustment screw only one notch at a time.

FIGURE 9


Turn the adjusting screw one notch at a time to loosen or tighten the fit of the receiver to the barrel/forearm.
Adjusting Screw Lock Screw
Loosen Fit Direction
Adjusting Screw
Tighten Fit Direction

5. Slide the adjusting screw lock back into place against the adjustment screw. Tighten the adjustment screw lock screw by turning it clockwise.
6. Remount the barrel/forearm to the receiver and check the fit. If the fit is still too tight or too loose, continue to adjust the fit according to the directions. Adjusting is a matter of trial and error. It may take several attempts before you are satisfied with the fit. When you are satisfied with the fit, be sure to replace the adjustment screw lock and tighten the adjustment screw lock screw.

Parts, Service, Repair and Questions

If your Winchester rifle or shotgun should ever need service or repair, it is often best to contact a Winchester Rifles and Shotguns Authorized Repair Center. To locate an Authorized Repair Center visit www.winchesterguns.com or contact our customer service department. In some cases it is appropriate to use the Winchester Rifles and Shotguns Service Center in Arnold, Missouri. If you have any questions contact our customer service department and we can help you determine the best place to service your firearm.

Parts listings, Repair Center lists, service procedures, service/repair form and general product information are also found on the Web at: **www.winchesterguns.com**.

When returning your firearm for servicing, you must do the following:

1. Be sure it is completely unloaded.
2. Remove the scope or other optics.
3. Package it securely in a cardboard container.
4. When sending your firearm, enclose the service/repair form available at www.winchesterguns.com or a letter that clearly describes the trouble experienced, the ammunition used and the repairs desired. Also include your name and a daytime phone number where you can be reached.
5. If convenient, send a copy of the service/repair form or letter to us separately.
6. Never return ammunition with your firearm. It is against postal and most commerce regulations.

PARTS, SERVICE, REPAIR STATUS AND TECHNICAL QUESTIONS —

Winchester Rifles and Shotguns Parts and Service
BACO, Inc.
3005 Arnold Tenbrook Road
Arnold, MO 63010-9406
(800) 322-4626

GENERAL PRODUCT AND HISTORICAL QUESTIONS —

Winchester Rifles and Shotguns Customer Service
BACO, Inc.
275 Winchester Avenue
Morgan, UT 84050-9333
(800) 945-5237

CAUTION: PARTS ARE MADE FOR WINCHESTER BRAND FIREARMS MANUFACTURED BY OR FOR WINCHESTER RIFLES AND SHOTGUNS, AND SHOULD NOT BE USED IN OTHER FIREARMS, EVEN THOUGH MODELS MAY BE SIMILAR. IMPROPERLY FITTED PARTS MAY BE DANGEROUS.

Website Information

An information resource for Winchester Rifles and Shotguns is found on the World Wide Web.

- List of Authorized Repair Centers.
- Customer Service information.
- Firearm Service/Repair Form.
- Answers to many technical and historical questions.
- Links to helpful sites.

Go to: www.winchesterguns.com

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